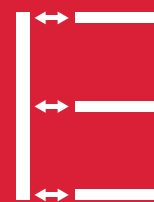


VIS

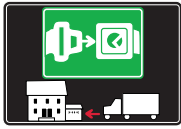


CONNECTINGS



SYMBOLS AND FINISHES LEGEND

SYMBOLS



= SHELF SAFELY LOCKED DURING TRANSPORTATION AND AT HOME.



= ANTI-TURNOVER LOCKING SYSTEM



= NORMS / PATENTS



= PHILLIPS / POZIDRIV



= NEWTON



= PART.NO



= HEXAGONAL SOCKET



= FRICTION



= PCS. PER PACKAGE



= BLADE SLOT



= AUTOMATIC



= COMBI SLOT



= DROP DOWN



= CAPACITY LOADING



= COUNTERSUNK HEAD



= WOOD / GLASS THICKNESS



= PAN HEAD



= STANDARD HINGE



= HOLE DIAMETER



= FLANGE HEAD



= KIMANA HINGE



= DIAMETER



= FLAT HEAD



= FLAP HINGE



= LENGTH



= TRILOBULAR SCREW



= WITH SPRING



= HEIGHT



= SELF-TAPPING SCREW



= WITHOUT SPRING



= RIGHT VERSION



= EURO THREAD



= REVERSED SPRING



= LEFT VERSION



= METRIC THREAD



= SETTING CODE



= PRE-INSERTED SCREW



= FOR ROUND TUBE



= PCS. PER PAD



= PRE-INSERTED SCREW AND SPREADING BUSH



= FOR OVAL TUBE



= CUT ON REQUEST



= WITH BUFFER



= SELF ADHESIVE



= WITH MAGNET



= WITH FLANGE

NOTE: Printing errors and omissions may exist despite our best efforts to ensure accuracy. We reserve the right to alter specifications without notice.

MATERIALS

ZA = Zinc Alloy	ST = Steel	HSS = High Speed Steel	BR = Brass	ABS = Acrylonitrile Butadiene Styrene
ZAnk = Nickel-plated Zinc Alloy	STzk = Zinc-plated Steel	AL = Aluminium	WD = Wood	EVA = Ethylene Vinyl Acetate

EP = **ENGINEERING PLASTIC**

+ **EP** = other engineering plastic available on request

SR = **SOFT RUBBER**

+ **SR** = other soft rubber available on request

EPn = Natural Engineering Plastic	EPc = Clear Engineering Plastic	SRn = Natural Soft Rubber
EPw = White Engineering Plastic	EPg = Grey Engineering Plastic	SRw = White Soft Rubber
EPwg = Water Green Engineering Plastic		SRb = Black Soft Rubber



FINISHES



+ = OTHER FINISHES AVAILABLE ON REQUEST

AA	Natural	JB	Bright Aluminium	QB	Walnut
AB	White	JC	Aluminium - Chrome	RO	Red
AC	Opal White	JD	Matt Aluminium	UZ	T -Met
AE	White 9010	JE	Satin-finished Aluminium	WA	Bronzed
AK	Champagne	JF	Aluminium - Brass	WI	Burnished
AL	Ivory	JG	Aluminium 5	XD	Satin-finished Steel
EA	Black	JL	Aluminium PE 11	YA	Nickel-plated
EB	Glossy Black	JM	Aluminium RAL 9006	YB	Bright Nickel-plated
EC	Matt Black	KA	Chrome	YC	Matt Nickel-plated
EE	Anthracite	KB	Bright Chrome	YD	Satin-finished Nickel-plated
FU	Gunmetal	KC	Matt Chrome	ZA	Zinc alloy
GR	Raw	MA	Brown	ZN	Zinc-plated
HA	Brass-Plated	MB	Light Brown 1	ZQ	Bright Gold
HH	Tropicalized	NN	Metallic Beige	ZY	Titanium
HL	Raw Brass	NO	Beige	ZZ	Clear
IA	Grey	OA	Oak	00	Insignificant finish
IB	Metallic Grey	OZ	Ash		
IF	Middle Grey	PA	Light Ash		
IJ	Light Grey	PZ	Beech		
IL	Grey 20	QA	Maple		

VIS

VIS is the new concept connecting fitting, designed to achieve practical and strong assembling and especially conceived to join bed sides and panels.

VIS can be mounted on relatively thin panels, with a minimum thickness of 18 mm; for panels with a minimum thickness of 25 mm it is possible to add a \varnothing 35 mm cover cap.

Moreover this connecting fitting boasts two different tightening positions: standard (+) and strong (++), which helps in case of inaccurate drillings. It is not necessary to disassemble the whole structure to change the tightening position.

VIS is made up of a threaded M8 dowel, a special M6 screw and the \varnothing 35mm cylindric joint.



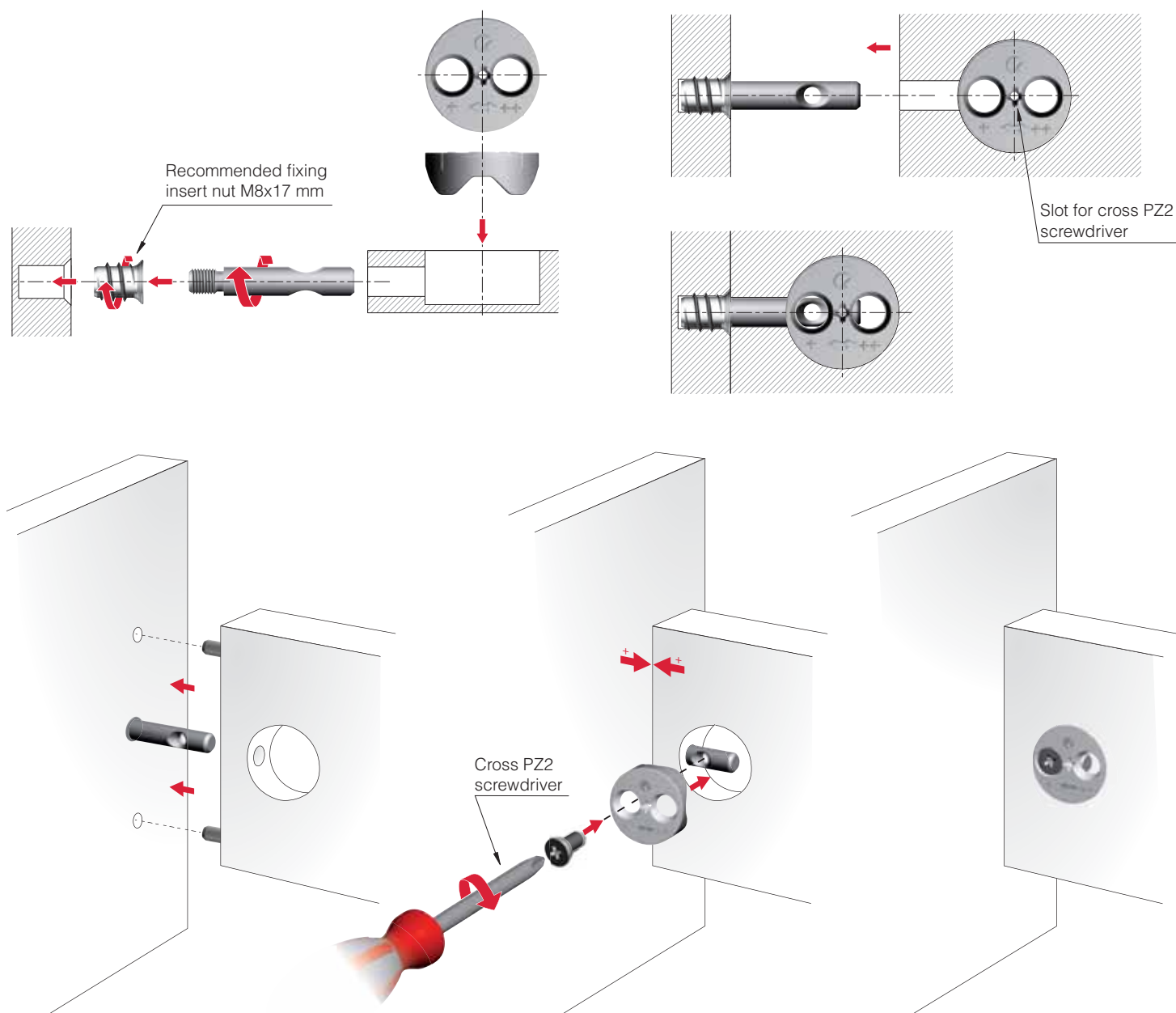
18 mm min.

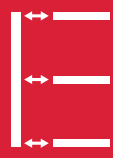


PAT. PENDING



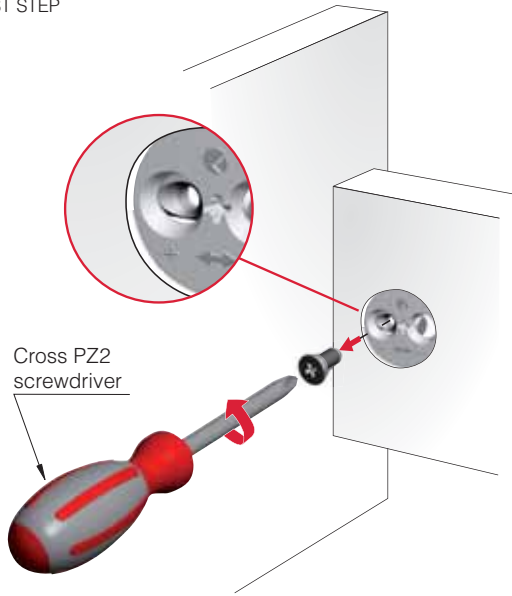
INSTALLATION AND ASSEMBLING





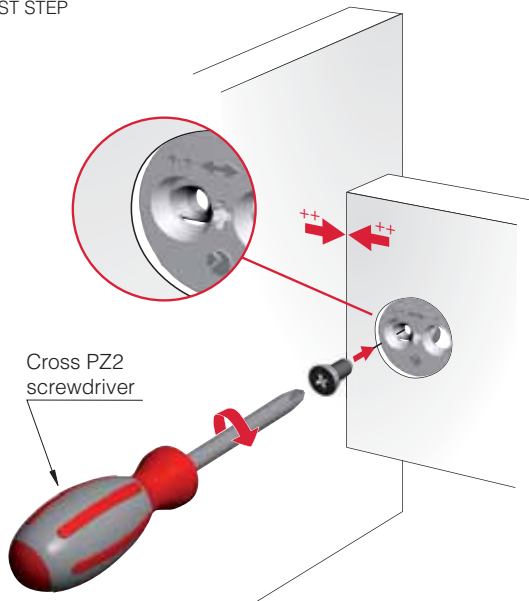
FROM + (minimum) TO ++ (maximum) TIGHTENING

FIRST STEP



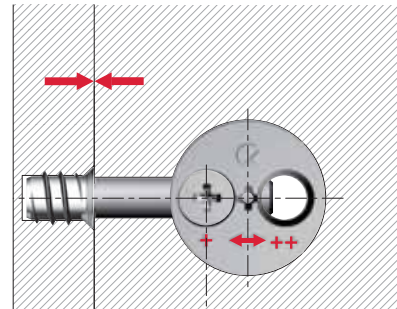
Cross PZ2
screwdriver

LAST STEP

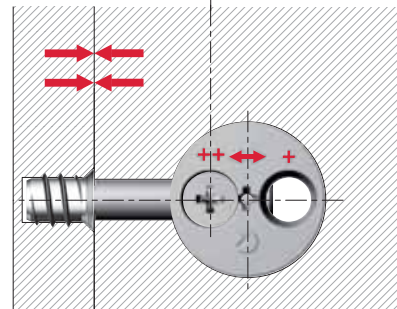


Cross PZ2
screwdriver

Minimum tightening position (+)

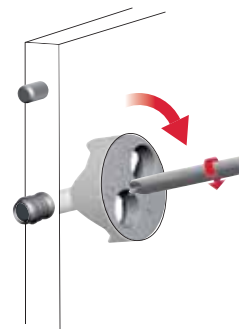
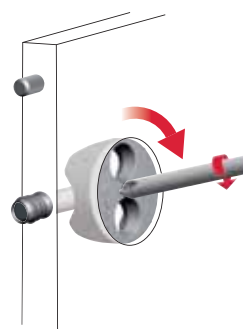
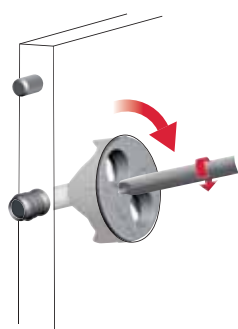
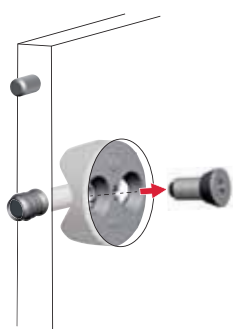
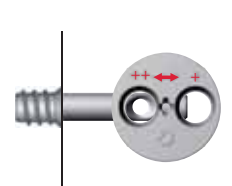
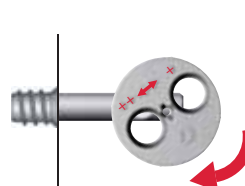
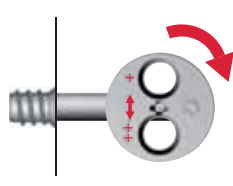
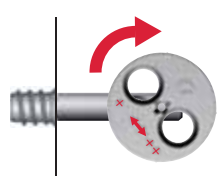
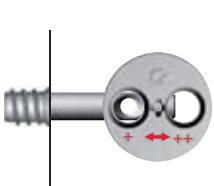


1,2

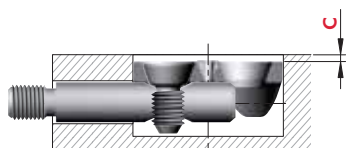
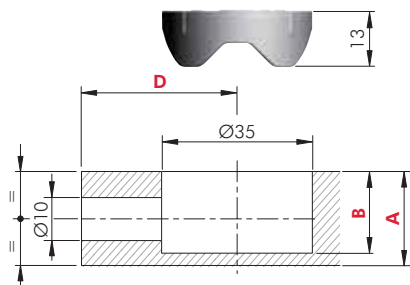


Maximum tightening position (++) = + 1,2 mm

Minimum tightening
position (+)



Maximum tightening
position (++)



A	B	C
18	15,5	0
19	16,5	0,3
20	17,5	0,8
22	19	1,8
25	20,5	3,3
30	23	5,8



= 18 mm min.



= PZ2



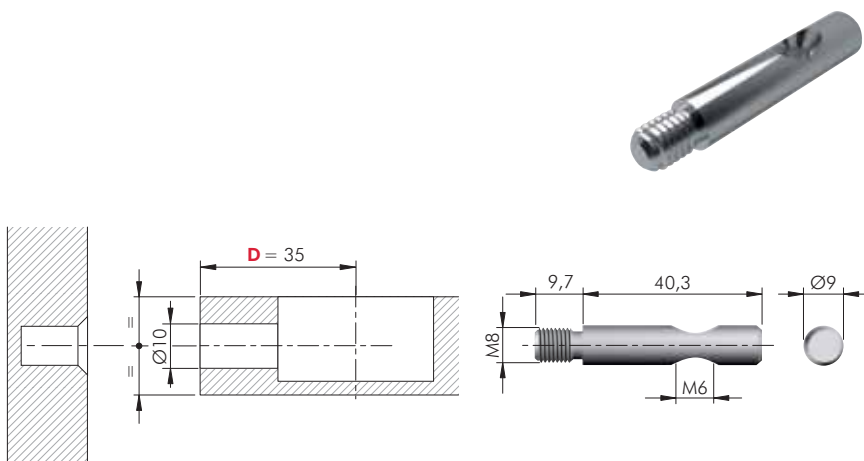
ZA



= 500 pcs.



21626000Z^N



= M8



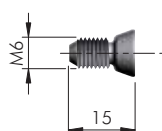
ST



= 1000 pcs.



21210040Z^N



= M6



= PZ2



= 4000 pcs.



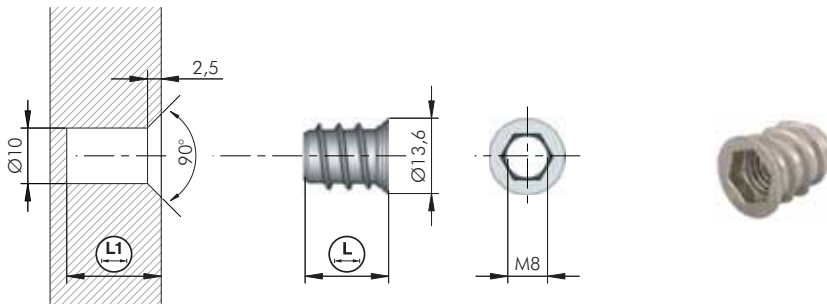
ST



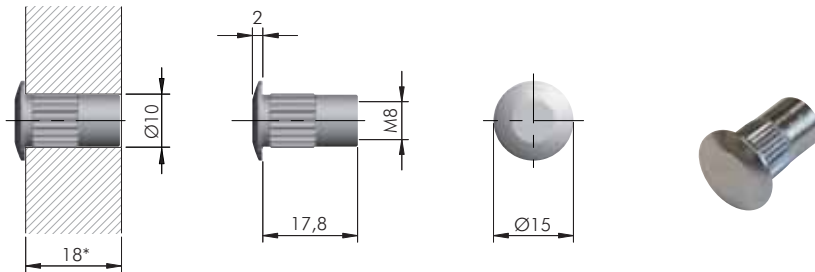
21101060Z^N



VIS FIXING ACCESSORIES

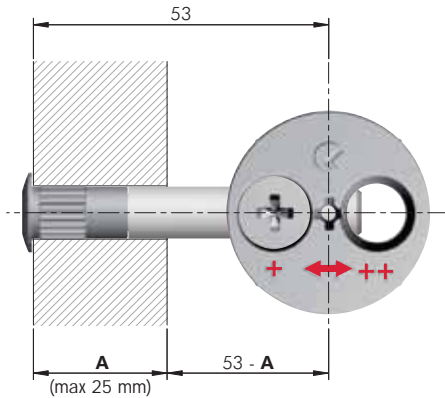


= Ø 10 mm	= M8	
	= S8	
ZA		
123		
20103010GR	L 15	L1 17
		6000

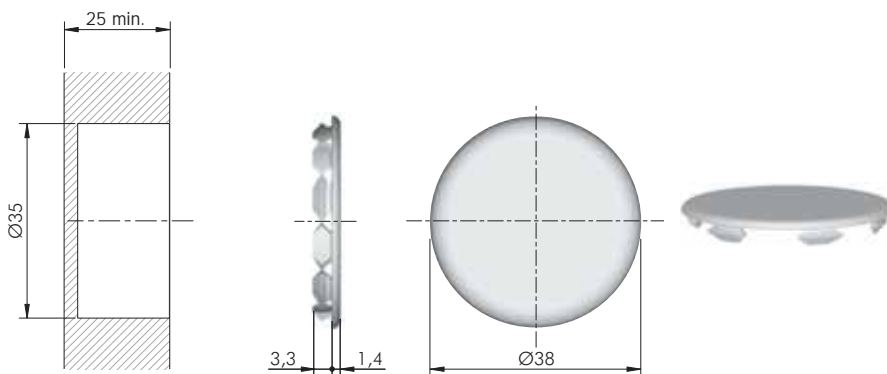


= Ø 10 mm	= M8	
ST		= 1000 pcs.
123		
20605130YA		

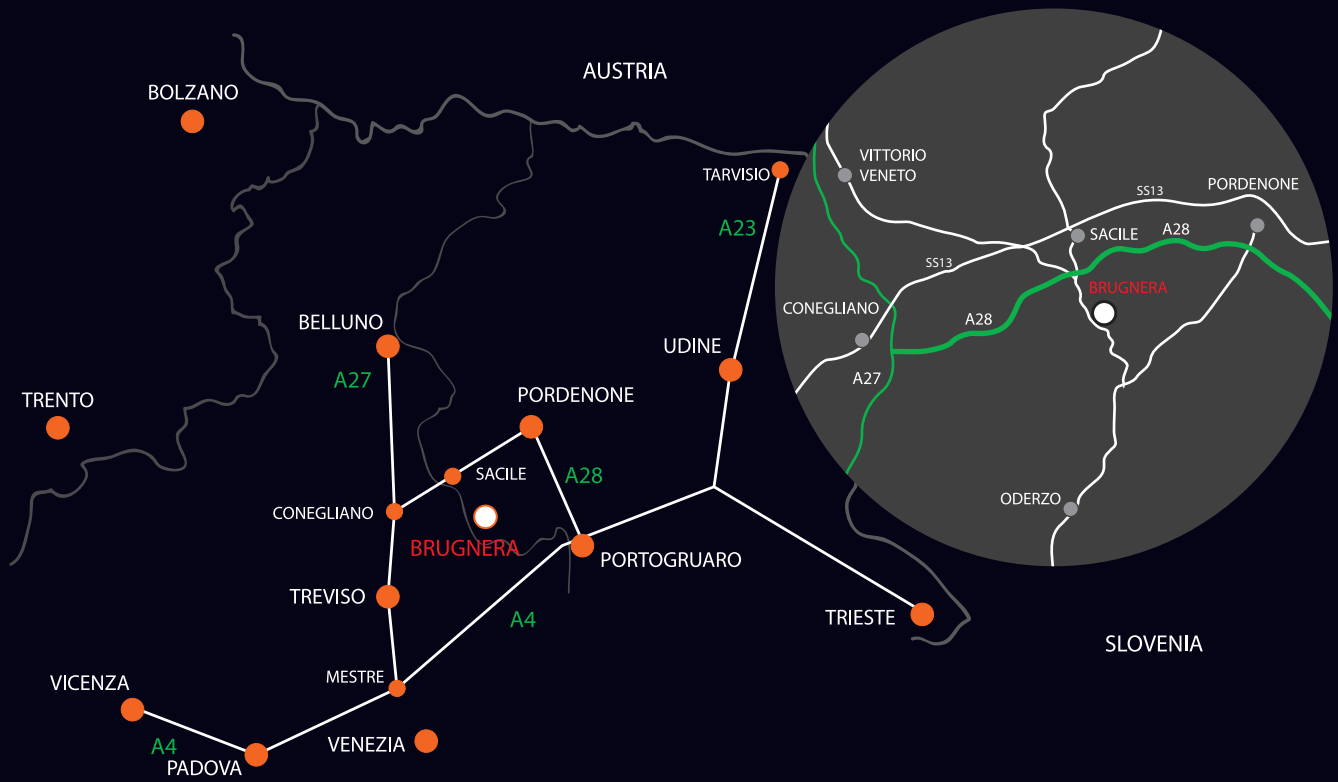
* For Headboard/Footboard thickness other than 18 mm, the drilling plan for VIS has to be modified according to the drawing below.



VIS ACCESSORY



= Ø 35 mm	
EP	= 5000 pcs.
123	
23011010AB	



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